

Identify parts of gloves in the product

Remove unwanted materials

Fold Dough

Create mixed boxes of product


place products on a baking sheet

Palletize product

Identify Defects

Verify correct product is being made before packaging

Place products in crate to be moved to next process area

QTY AS NOTED	MATERIAL AS NOTED	SCALE	 <b>F.N. SMITH CORPORATION</b> 1200 SOUTH SECOND STREET P.O. BOX 179 OREGON, IL 61061 815-732-2171 / FAX 815-732-6173	TITLE
<b>NOTICE</b> THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF F.N. SMITH CORPORATION. NEITHER RECEIPT NOR POSSESSION THEREOF CONFERS ANY RIGHTS TO REPRODUCE, OR USE, OR DISCLOSE, IN WHOLE OR IN PART, ANY SUCH INFORMATION WITHOUT WRITTEN AUTHORIZATION FROM F.N. SMITH CORPORATION.		FINISH <b>5B</b> DRAWN <b>BryanN</b> DATE <b>6/28/2021</b> CHECKED		NEXT ASSEMBLY No. FINAL ASSEMBLY No.
<b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED 1.0 ..... ±.030 1.00 ..... ±.010 1.000 ..... ±.005 1.0000 ..... ±.0003 √ = 125 MICRO FINISH XXX ✓ = MICRO FINISH REQ'D		LAST SAVED: 3/16/2021, 14:55:00		